



**DTC HARD EC ENGINE
and
LINK GUARD**
Ref.: 2AS2250246



- 
Assembly Booklet / Paper collection
 Livret de montage / Collecte de papier
- 
Mini Zip Bag / Plastic collection
 Mini sac zip / Collecte de plastique
- 
Box / Paper collection
 Boîte / Collecte de papier
- 
Carton Separator / Paper collection
 Séparateur de cartons / Collecte de papier
- 
Card Header / Paper collection
 Carte d'en-tête / Collecte de papier
- 
Plastic Bag Cover / Plastic collection
 Couverture de sac en plastique / Collecte de plastique



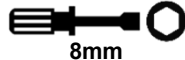
ASSEMBLY SEQUEANCE / INSTRUÇÃO DE MONTAGEM



N.m	STAINLESS	
	STEEL	STEEL
	8.8	A2
M4	2.7	2.6
M5	5.5	5.1
M6	9.7	8.7
M8	23.0	21.2
M10	47.0	42.0
M12	80.0	73.0



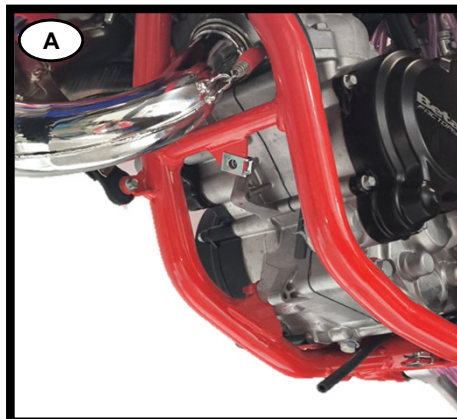
4mm



8mm

ITEM Nº:	COMPONENTE (COMPONENT):	DESCRIÇÃO (DESCRIPTION):	QUANT.:
7	Reforço Hard Link / Reinforcement Hard Link	Nº8	1
6	Casquilho DTC / DTC Bushing	Ø18xØ8x15mm - HCQ01B0020	1
5	Casquilho DTC / DTC Bushing	Ø16xØ8x8mm - HCQ01B0002	1
4	Porca c. FA / Nut With Washer False	M6 DIN6923 8.8	2
3	Parafuso com FA / Screw with Washer False	M6x40 FA ISO7380 8.8	1
2	Parafuso com FA / Screw with Washer False	M6x30 FA ISO7380 8.8	1
1	Parafuso com FA / Screw with Washer False	M6x12 FA ISO7380 8.8	2
ACESSÓRIOS (ACCESSORIES)			

DTC HARD EC ENGINE and LINK GUARD



English:

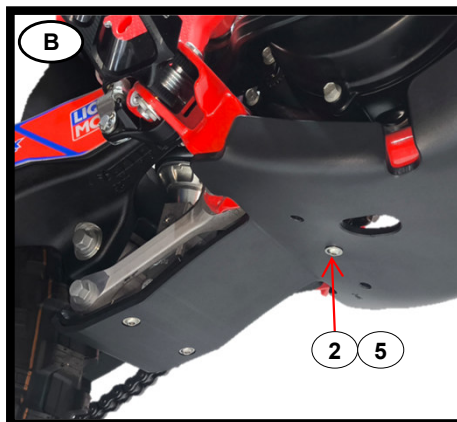
- Remove OEM protection.

Français:

- Supprimer la protection OEM.

Português:

- Remover proteção OEM.



English:

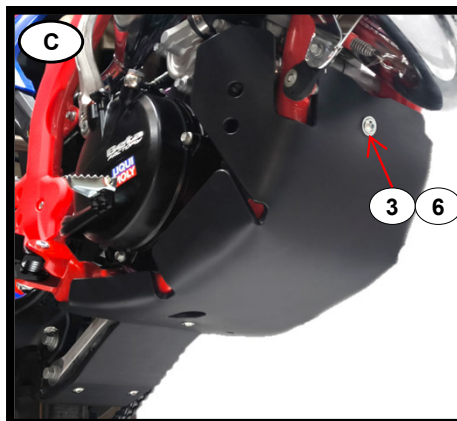
- Apply item Nº7 (Reinforcement Hard Link – x1) in the rear part of the protection with items Nº1 (Screw – x2) and Nº4 (Hexagon Flange Nut – x2). Mount protection on the motorcycle according to the assembly instruction.

Français:

- Appliquer l'item Nº7 (Renforcement Hard Link – x1) sur la partie arrière de la protection avec les items Nº1 (Vis – x2) et Nº4 (Écrou – x2). Monter la protection sur la moto selon les instructions de montage.

Português:

- Aplicar o item Nº9 (Reforço Hard Link – x1) na parte de trás da proteção com os itens Nº1 (Parafuso – x2) e Nº4 (Porca c. FA – x2). Montar proteção no quadro da moto de acordo com a instrução de montagem.



English:

- Mount Engine Guard according to the assembly instruction. Torque all screws to the correct value.

Français:

- Monter la Protection selon les instructions de montage. Torque toutes les vis avec le bonne valeur.

Português:

- Montar a Proteção de acordo com a instrução de montagem. Apertar todos os parafusos com o valor correto de torque.