



ALUMINUM TRAIL CRASH BAR

Ref.: 2AS1970118



Assembly Booklet / Paper collection
Livret de montage / Collecte de papier



Mini Zip Bag / Plastic collection
Mini sac zip / Collecte de plastique



Box / Paper collection
Boîte / Collecte de papier



Carton Separator / Paper collection
Séparateur de cartons / Collecte de papier



Card Header / Paper collection
Carte d'en-tête / Collecte de papier



Plastic Bag Cover / Plastic collection
Couverture de sac en plastique / Collecte de plastique



ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



A

English:

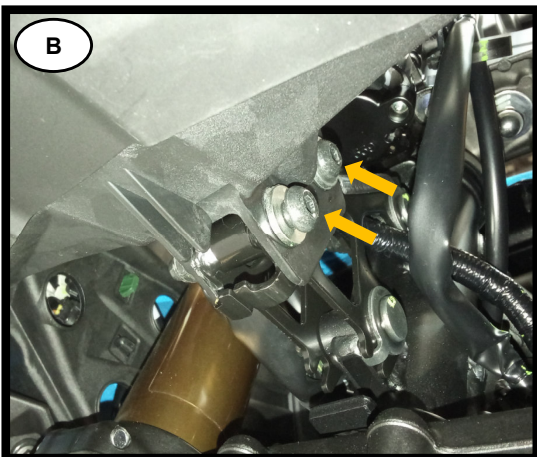
- Remove front fender.

Français:

- Retirer le garde-boue avant.

Português:

- Remover paralamas frontal.



B

English:

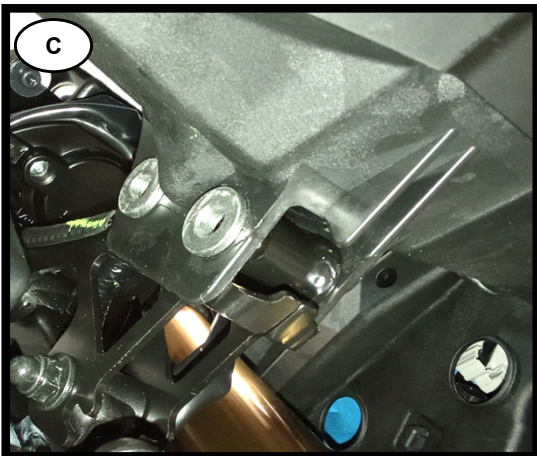
- Remove OEM screws (x2) marked in the photo.

Français:

- Retirer vis OEM (x2) marquées sur la photo.

Português:

- Remover parafusos OEM (x2) marcados na foto.



C

English:

- Keep OEM bushings (x4) on both sides applied (use grease to hold them in place).

Français:

- Conservez les buissons OEM (x4) appliquées des deux côtés (utilisez de la graisse pour les maintenir en place).

Português:

- Manter os casquilhos OEM (x4), aplicados dos dois lados (usar massa consistente para os manter encaixados).

ALUMINUM TRAIL CRASH BAR



Q

English:

- Mount previously removed OEM plastics.

Français:

- Montez les plastiques OEM précédemment retirés.

Português:

- Montar plásticos OEM removidos anteriormente.



R



N.m	M4	M5	M6	M8	M10	M12
STEEL	8.8	2.7	5.5	9.7	23.0	47.0
STAINLESS	A2	2.6	5.1	8.7	21.2	42.0
STEEL						80.0



4/5/8mm

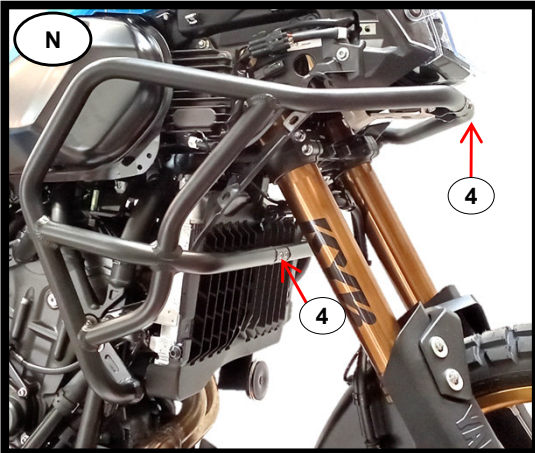
10/12/13mm

T30

16	Carenagem Esquerda / Left Crash Bar	L118	1
15	Carenagem Direita / Right Crash Bar	R118	1
14	Tira de Espuma / Protective Strip	50mm	1
13	Fixação Inox / Stainless Steel Clamp	Nº195	1
12	Casquilho Alumínio / Aluminum Bushing	Ø20xØ9x10mm	1
11	Casquilho Alumínio / Aluminum Bushing	Ø20xØ11x5mm	2
10	Porca Freitada FA / Hexagon Flange Lock Nut	M8 DIN6926 A2	2
9	Porca Freada / Nut Nylock	M6 DIN985 A2	2
8	Anilha / Washer	M10 DIN125 A2	2
7	Anilha / Washer	M8 DIN125 A2	2
6	Anilha / Washer	M6 DIN125 A2	2
5	Parafuso / Screw	M10x1,25x40 DIN961 A2	2
4	Parafuso / Screw	M6x16 DIN912 A2	4
3	Parafuso / Screw	M6x16 DIN6921 A2	2
2	Parafuso / Screw	M8x60 DIN933 A2	2
1	Parafuso com FA / Screw with Washer False	M8x45 FA ISO7380 A2	2
ITEM Nº:	COMPONENTE (COMPONENT):	DESCRIÇÃO (DESCRIPTION):	QUANT.:

ACESSÓRIOS (ACCESSORIES)

ALUMINUM TRAIL CRASH BAR



English:

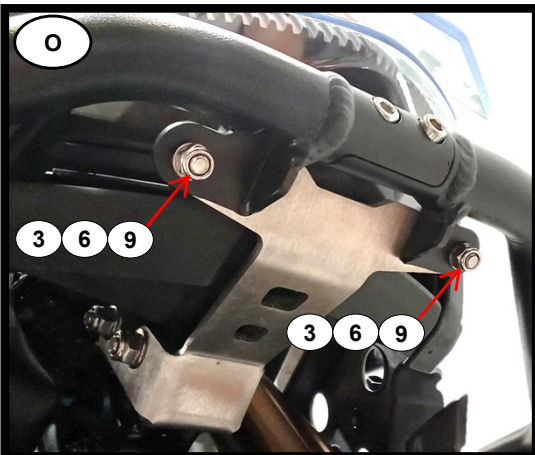
- Apply item N°4 (Screw – x4) according to the photo.

Français:

- Appliquer l'item N°4 (Vis – x4) selon la photo.

Português:

- Aplicar o item N°4 (Parafuso – x4) de acordo com a foto.



English:

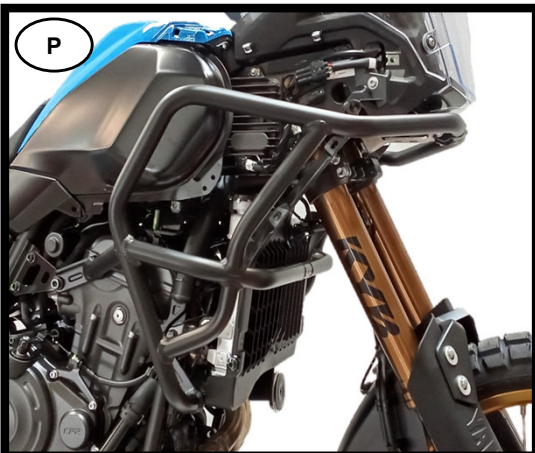
- Apply items according to the photo.

Français:

- Appliquer les items conformément à la photo.

Português:

- Aplicar os itens conforme a foto.



English:

- Torque all screws to the correct value, starting with the union.

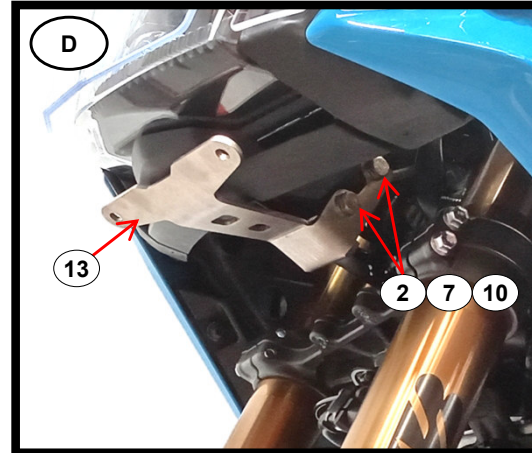
Français:

- Torque toutes les vis avec le bonne valeur, en commençant par le raccord.

Português:

- Apertar todos os parafusos com o valor correto de torque, iniciando pela união.

ALUMINUM TRAIL CRASH BAR



English:

- Apply item N°13 (Stainless Steel Clamp – x1) with items N°2 (Screw – x2), N°7 (Washer – x2) and N°10 (Hexagon Flange Lock Nut – x2).

► **ATTENTION:** Keep OEM bushings (x4).

Français:

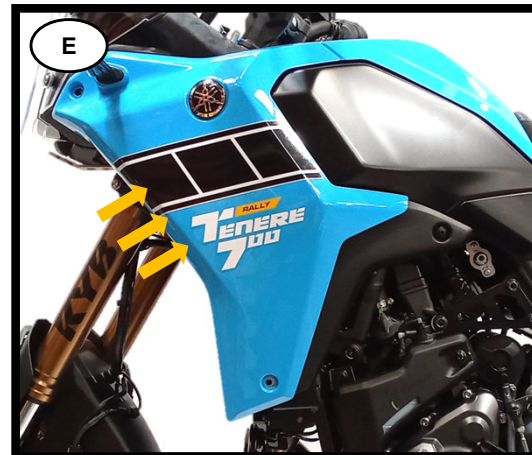
- Appliquer l'item N°13 (Fixation Inox – x1) avec les items N°2 (Vis – x2), N°7 (Rodelle – x2) and N°10 (Écrou – x1).

► **ATTENTION:** conservez les buissons OEM (x4).

Português:

- Aplicar o item N°13 (Fixação Inox – x1) com os itens N°2 (Parafuso – x2), N°7 (Anilha – x2) e N°10 (Porca Freitada FA – x2).

► **ATENÇÃO:** manter os casquilhos OEM (x4).



English:

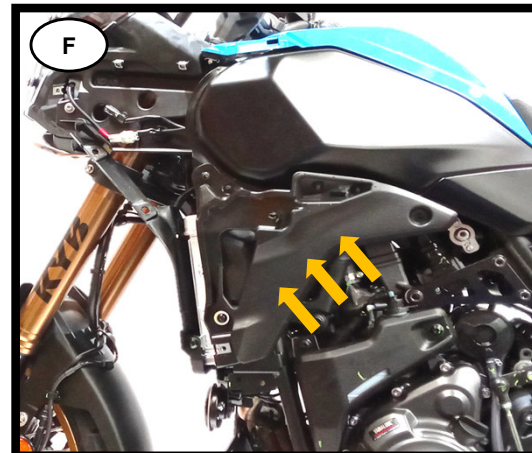
- Remove OEM left side plastic marked in the photo.

Français:

- Retirez le plastique côté gauche OEM marquée sur la photo.

Português:

- Remover plástico lateral esquerdo OEM marcado na foto.



English:

- Remove OEM left interior plastic marked in the photo.

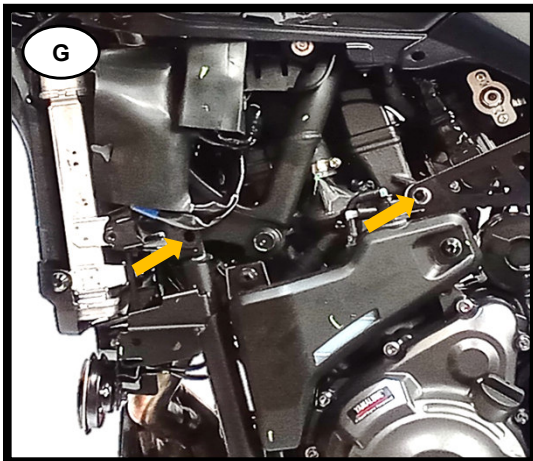
Français:

- Retirez le plastique intérieur gauche OEM marquée sur la photo.

Português:

- Remover plástico interior esquerdo OEM marcado na foto.

ALUMINUM TRAIL CRASH BAR



English:

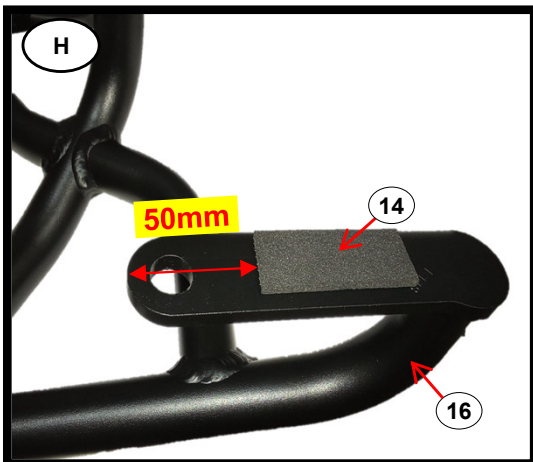
- Remove OEM screws (x2) marked in the photo.

Français:

- Retirer vis OEM (x2) marquées sur la photo.

Português:

- Remover parafusos OEM (x2) marcados na foto.



English:

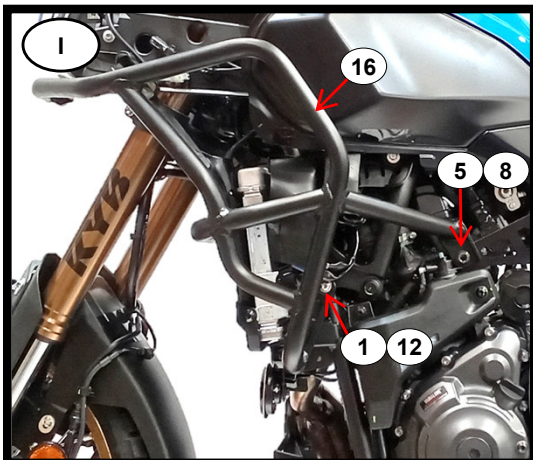
- Apply item N°14 (Protective Strip) in to item N°16 (Left Crash Bar – x1) as shown in the photo.

Français:

- Appliquer l'item N°14 (Bande de Protection) sur l'item N°16 (Left Crash Bar – x1) comme indiqué sur la photo.

Português:

- Aplicar o item N°14 (Tira Protectora) no item N°16 (Carenagem Esquerda – x1) de acordo com a foto.



English:

- Assemble l'item N°16 (Left Crash Bar – x1) according to the photo.

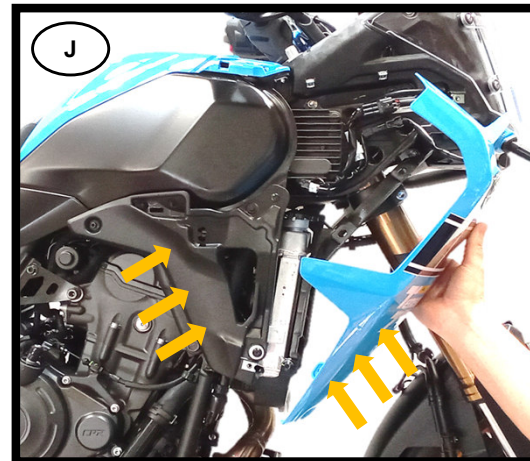
Français:

- Assembler l'item N°16 (Left Crash Bar – x1) selon la photo.

Português:

- Montar o item N°16 (Carenagem Esquerda – x1) de acordo com a foto.

ALUMINUM TRAIL CRASH BAR



English:

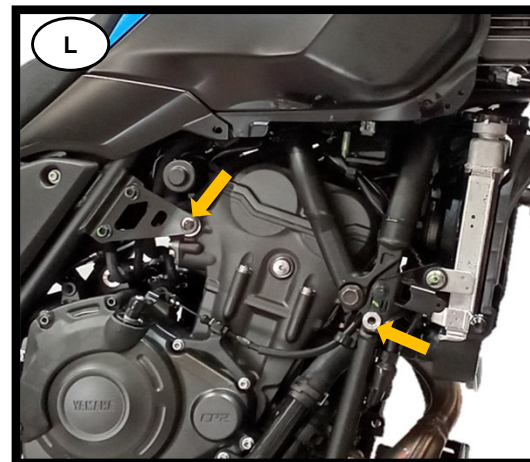
- Remove OEM right side plastics (2 plastics marked in the photo).

Français:

- Retirez les plastiques côté droit OEM (2 plastiques marqués sur la photo).

Português:

- Remover plásticos lateral direito OEM (2 plásticos assinalados na foto).



English:

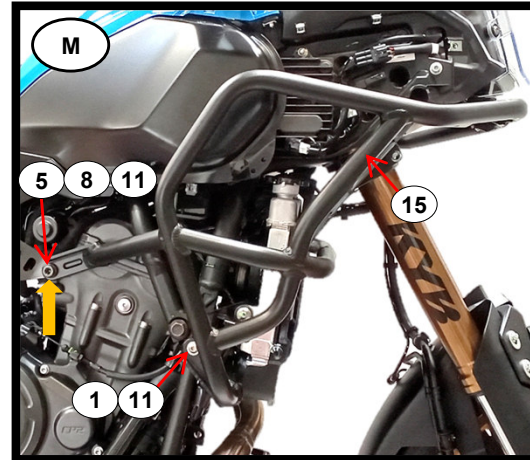
- Remove OEM screws (x2) marked in the photo.

Français:

- Retirer vis OEM (x2) marquées sur la photo.

Português:

- Remover parafusos OEM (x2) marcados na foto.



English:

- Assemble l'item N°15 (Right Crash Bar – x1) according to the photo.

- **ATTENTION:** apply item N°11 (Aluminum Bushing – x2) inside of the Crash Bar.

Français:

- Assembler l'item N°15 (Right Crash Bar – x1) selon la photo.

- **ATTENTION:** appliquer l'item N°11 (Bague Aluminium – x2) à l'intérieur de la Crash Bar.

Português:

- Montar o item N°15 (Carenagem Direita – x1) de acordo com a foto.

- **ATENÇÃO:** aplicar o item N°11 (Casquilho Alumínio – x2) no interior da Carenagem.