



## ALUMINUM TRAIL CRASH BAR

Ref.: 2AS1970117



**Assembly Booklet / Paper collection**  
Livret de montage / Collecte de papier



**Mini Zip Bag / Plastic collection**  
Mini sac zip / Collecte de plastique



**Box / Paper collection**  
Boîte / Collecte de papier



**Carton Separator / Paper collection**  
Séparateur de cartons / Collecte de papier



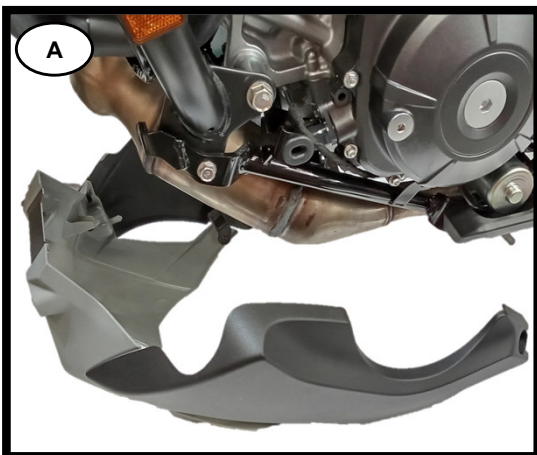
**Card Header / Paper collection**  
Carte d'en-tête / Collecte de papier



**Plastic Bag Cover / Plastic collection**  
Couverture de sac en plastique / Collecte de plastique



## ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



### English:

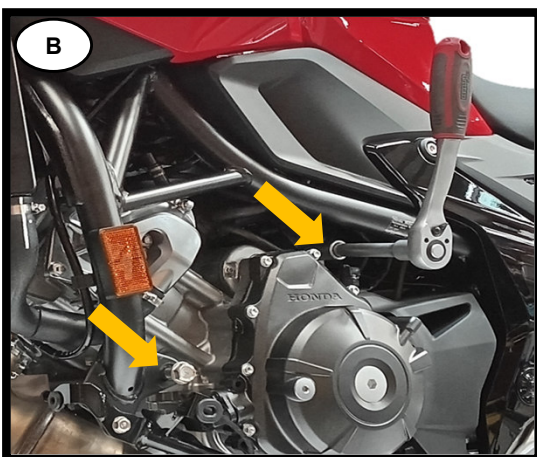
- Remove OEM engine plastics protections.

### Français:

- Retirer les plastiques OEM de protection du moteur.

### Português:

- Remover plásticos OEM de proteção do motor.



### English:

- Remove OEM screws (x2) marked in the photo.

### ► Attention to the OEM bushing.

### Français:

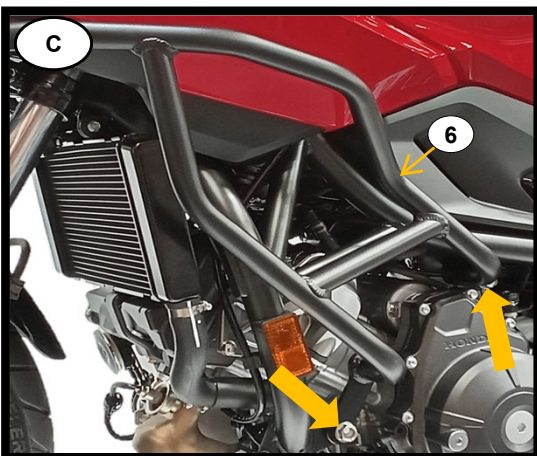
- Retirez les vis OEM (x2) indiquées sur la photo.

### ► Attention à la douille OEM.

### Português:

- Remover parafusos OEM (x2) marcados na foto.

### ► Atenção ao casquilho OEM.



### English:

- Apply item N°6 (Left Crash Bar – x1) with OEM screws (x2) and OEM bushing (x1) previously withdrawn.

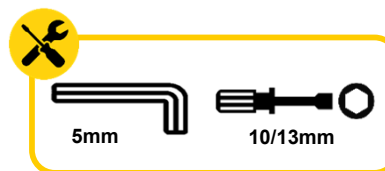
### Français:

- Appliquer l'item N°6 (Crash Bar Gauche – x1) avec vis OEM (x2) et douille OEM (x1) retiré précédemment.

### Português:

- Aplicar o item N°6 (Carenagem Esquerda – x1) com os parafusos OEM (x2) e casquilho OEM (x1) retirados anteriormente.

## ALUMINUM TRAIL CRASH BAR



	N.m	M4	M5	M6	M8	M10	M12
STEEL	8.8	2.7	5.5	9.7	23.0	47.0	80.0
STAINLESS STEEL	A2	2.6	5.1	8.7	21.2	42.0	73.0

7	Carenagem Direita / Right Crash Bar	R117	1
6	Carenagem Esquerda / Left Crash Bar	L117	1
5	Casquilho Alumínio / Aluminum Bushing	Ø16xØ10x5mm	2
4	Porca Friada / Nut Nylock	M6 DIN985 - A2	2
3	Anilha / Washer	M6 DIN125 - A2	2
2	Parafuso / Screw	M6x16 DIN912 - A2	2
1	Parafuso / Screw	M6x20 DIN6921 - A2	2
<b>ITEM N°:</b>	<b>COMPONENTE (COMPONENT):</b>	<b>DESCRIÇÃO (DESCRIPTION):</b>	<b>QUANT.:</b>

### ACESSÓRIOS (ACCESSORIES)

# ALUMINUM TRAIL CRASH BAR



## English:

- Torque all screws to the correct value.

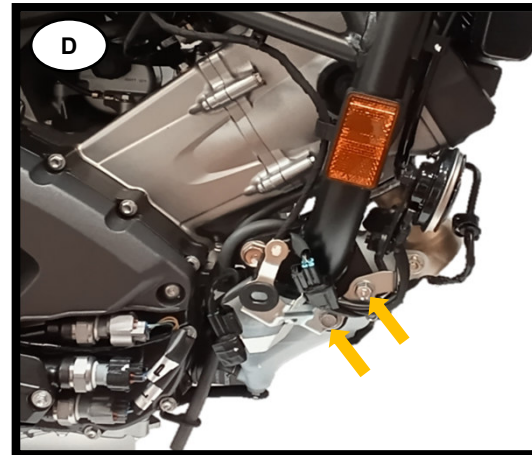
## Français:

- Torque toutes les vis avec la bonne valeur.

## Português:

- Apertar todos os parafusos com o valor correto de torque.

# ALUMINUM TRAIL CRASH BAR



## English:

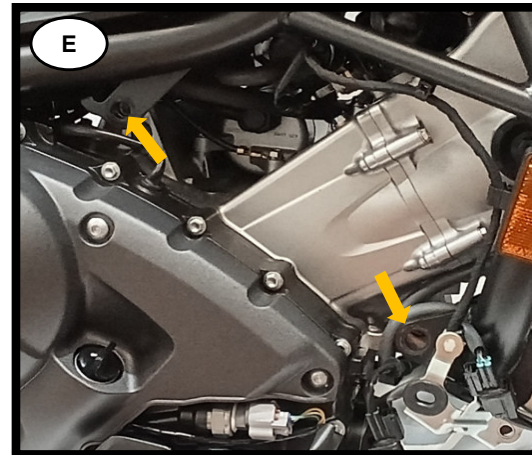
- Remove screws (x2) marked in photo to remove OEM clamp.

## Français:

- Retirez les vis (x2) marquées sur la photo pour retirer la fixation OEM.

## Português:

- Remover parafusos (x2) assinalados na foto para remover a fixação OEM.



## English:

- Remove OEM screws (x2) marked in the photo.

## ► Attention to the OEM bushing (x2).

## Français:

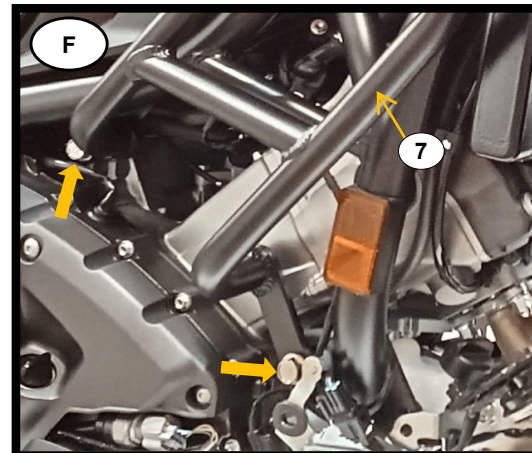
- Retirez les vis OEM (x2) indiquées sur la photo.

## ► Attention à la douille OEM (x2).

## Português:

- Remover parafusos OEM (x2) marcados na foto.

## ► Atenção ao casquilho OEM (x2).



## English:

- Apply item N°7 (Right Crash Bar – x1) with OEM screws (x2) and OEM bushing (x2) previously withdrawn.

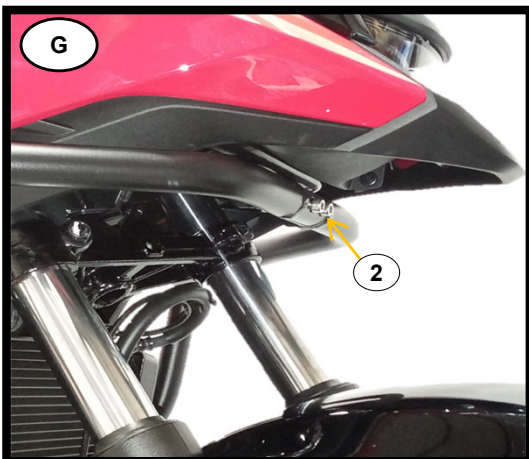
## Français:

- Appliquer l'item N°7 (Crash Bar Droit – x1) avec vis OEM (x2) et douille OEM (x2) retiré précédemment.

## Português:

- Aplicar o item N°7 (Carenagem Direita – x1) com os parafusos OEM (x2) e casquilho OEM (x2) retirados anteriormente.

## ALUMINUM TRAIL CRASH BAR



**English:**

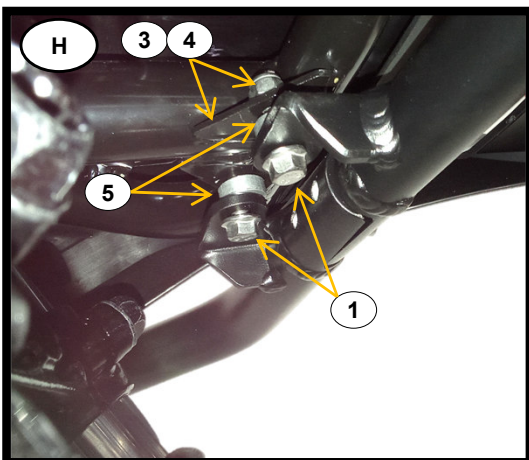
- Apply item N°2 (Screw – x2).

**Français:**

- Appliquer l'item N°2 (Vis – x2).

**Português:**

- Aplicar o item N°2 (Parafuso – x2).



**English:**

- Apply items according to the photo.

**Français:**

- Appliquez les items selon la photo.

**Português:**

- Aplicar os itens de acordo com a foto.



**English:**

- Torque all screws to the correct value, starting with the union.

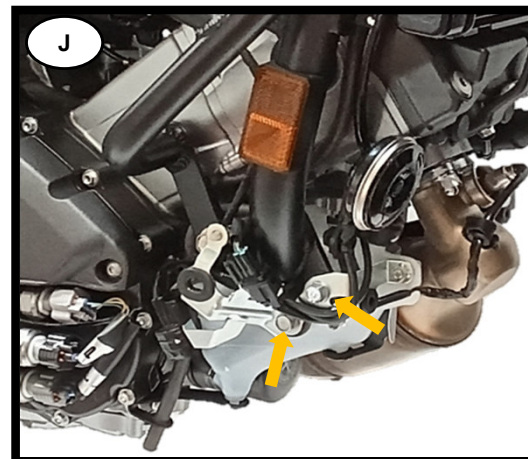
**Français:**

- Torque toutes les vis avec le bonne valeur, en commençant par le raccord.

**Português:**

- Apertar todos os parafusos com o valor correto de torque, iniciando pela união.

## ALUMINUM TRAIL CRASH BAR



**English:**

- Position OEM fastener and reapply OEM screws (x2).

**Français:**

- Positionnez la fixation OEM et réappliquez les vis OEM (x2).

**Português:**

- Posicionar fixação OEM e reaplicar parafusos OEM.



**English:**

- Torque all screws to the correct value and mount OEM engine protection.

**Français:**

- Torque toutes les vis avec le bonne valeur et montez le protège moteur OEM.

**Português:**

- Apertar todos os parafusos com o valor correto de torque e montar proteção de motor OEM.