



## ALUMINUM TRAIL CRASH BAR

Ref.: 2AS1970116



**Assembly Booklet / Paper collection**  
Livret de montage / Collecte de papier



**Mini Zip Bag / Plastic collection**  
Mini sac zip / Collecte de plastique



**Box / Paper collection**  
Boîte / Collecte de papier



**Carton Separator / Paper collection**  
Séparateur de cartons / Collecte de papier



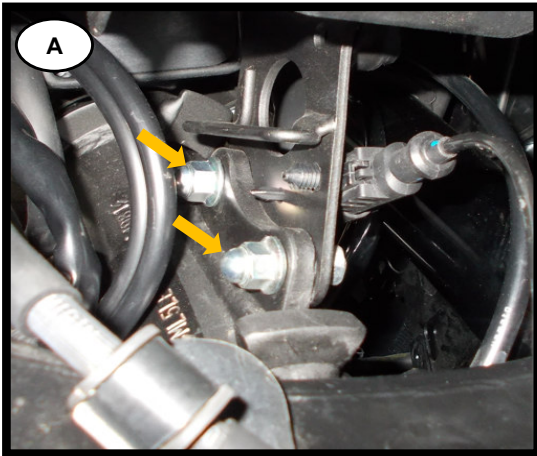
**Card Header / Paper collection**  
Carte d'en-tête / Collecte de papier



**Plastic Bag Cover / Plastic collection**  
Couverture de sac en plastique / Collecte de plastique



## ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



### English:

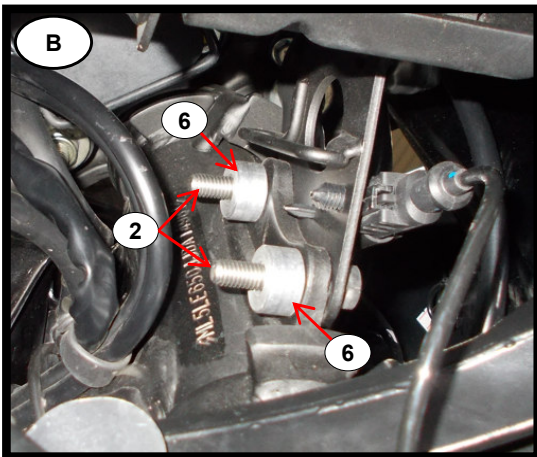
- Remove OEM screw (x2) marked in the photo.

### Français:

- Retirer vis OEM (x2) marquée sur la photo.

### Português:

- Remover parafuso OEM (x2) marcado na foto.



### English:

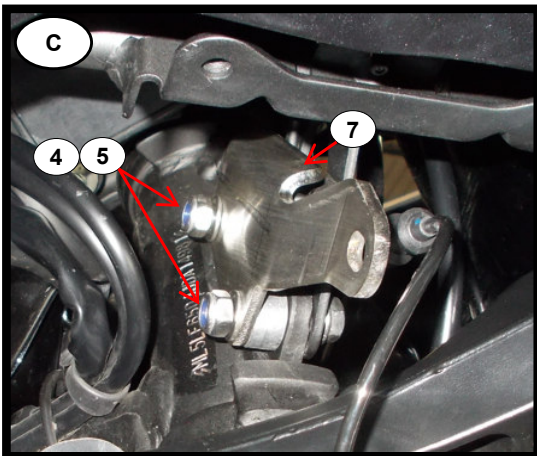
- Apply items N°2 (Screw – x2) and N°6 (Aluminum Bushing – x2) according to the photo.

### Français:

- Appliquer les items N°2 (Vis – x2) et N°6 (Douille Aluminium – x2) conformément à la photo.

### Português:

- Aplicar os itens N°2 (Parafuso – x2) e N°6 (Casquilho Alumínio – x2) conforme a foto.



### English:

- Apply item N°7 (Stainless Steel Clamp – x1) with items N°4 (Washer – x2) and N°5 (Nut Nylock – x2).

### Français:

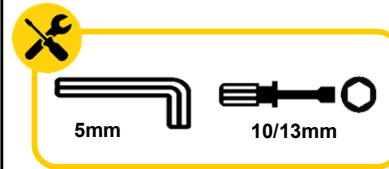
- Appliquer l'item N°7 (Fixation Acier Inoxydable - x1) avec les items N°4 (Rondelle – x2) et N°5 (Écrou – x2).

### Português:

- Aplicar o item N°7 (Fixação Inox – x1) com os itens N°4 (Anilha – x2) e N°5 (Porca Freada – x2).

## ALUMINUM TRAIL CRASH BAR

9	Carenagem Direita / Right Crashbar	R116	1
8	Carenagem Esquerda / Left Crashbar	L116	1
7	Fixação Inox / Stainless Steel Clamp	Nº191	1
6	Casquilho Alumínio / Aluminum Bushing	Ø20xØ9x10mm	2
5	Porca Freada / Nut Nylock	M8 DIN985 - A2	5
4	Anilha / Washer	M8 DIN125 - A2	5
3	Parafuso / Screw	M8x25 DIN6921 - A2	5
2	Parafuso / Screw	M8x35 DIN6921 - A2	2
1	Parafuso / Screw	M6x16 DIN912 - A2	2
ITEM N°:	COMPONENTE (COMPONENT):	DESCRIÇÃO (DESCRIPTION):	QUANT.:
<b>ACESSÓRIOS (ACCESSORIES)</b>			



N.m	N.m						
	M4	M5	M6	M8	M10	M12	
STEEL	8.8	2.7	5.5	9.7	23.0	47.0	80.0
STAINLESS STEEL	A2	2.6	5.1	8.7	21.2	42.0	73.0

# ALUMINUM TRAIL CRASH BAR



## **English:**

- Torque all screws to the correct value, starting with the union.

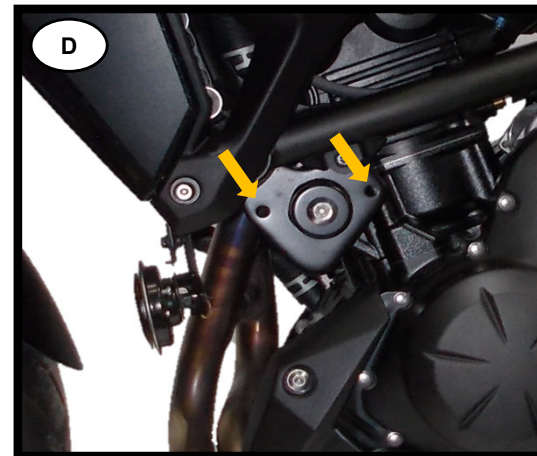
## **Français:**

- Torque toutes les vis avec le bonne Valeur, en commençant par le raccord.

## **Português:**

- Apertar todos os parafusos com o valor correto de torque, iniciando pela união.

# ALUMINUM TRAIL CRASH BAR



## **English:**

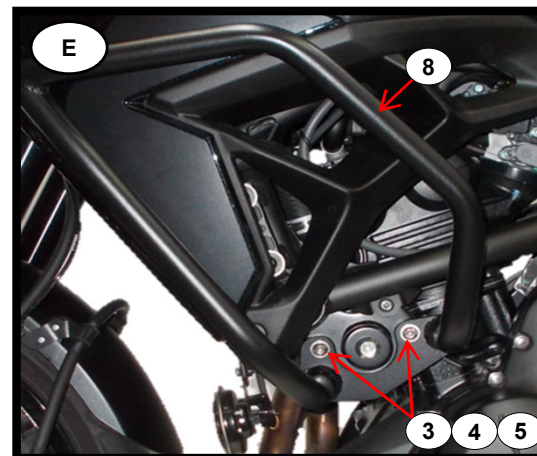
- Remove OEM screw (x2) marked in the photo.

## **Français:**

- Retirer vis OEM (x2) marquée sur la photo.

## **Português:**

- Remover parafuso OEM (x2) marcado na foto.



## **English:**

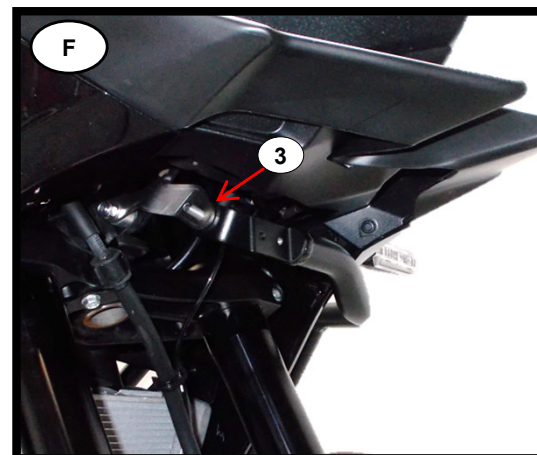
- Apply item N°8 (Left Crash bar – x1) with items N°3 (Screw – x2), N°4 (Washer – x2) and N°5 (Nut Nylock – x2).

## **Français:**

- Appliquer l'item N°8 (Gauche Crash Bar – x1) avec les items N°3 (Vis – x2), N°4 (Rodelle – x2) and N°5 (Écrou – x2).

## **Português:**

- Aplicar o item N°8 (Carenagem Esquerda – x1) com os itens N°3 (Parafuso – x2), N°4 (Anilha – x2) e N°5 (Casquilho Alumínio – x2).



## **English:**

- Mount item N°3 (Screw – x1) according to the photo.

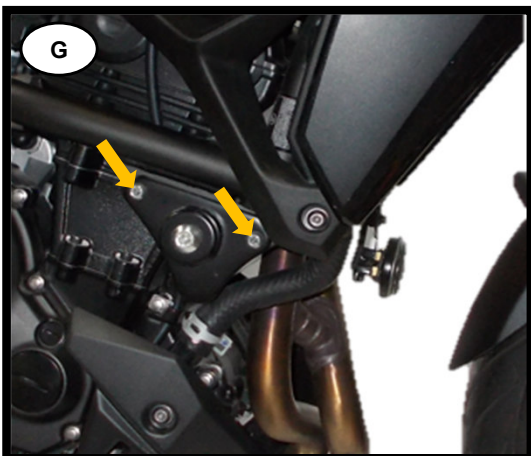
## **Français:**

- Montez l'item N°3 (Vis – x1) conformément à la photo.

## **Português:**

- Montar o item N°3 (Parafuso – x1) conforme a foto.

## ALUMINUM TRAIL CRASH BAR



### English:

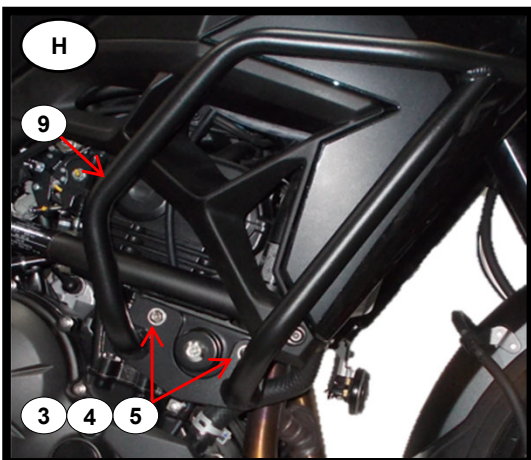
- Remove OEM screw (x2) marked in the photo.

### Français:

- Retirer vis OEM (x2) marquée sur la photo.

### Português:

- Remover parafuso OEM (x2) marcado na foto.



### English:

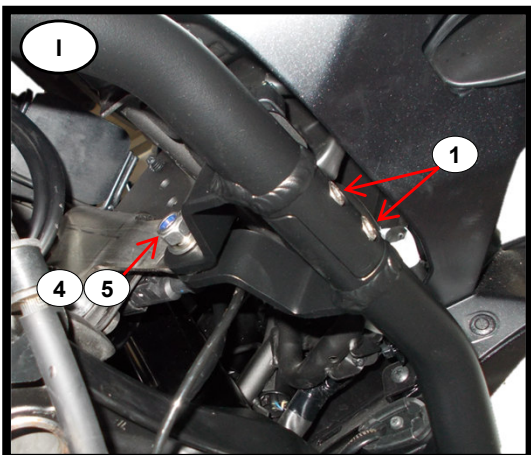
- Apply item N°9 (Right Crash bar – x1) with items N°3 (Screw – x2), N°4 (Washer – x2) and N°5 (Nut Nylock – x2).

### Français:

- Appliquer l'item N°9 (Droit Crash Bar – x1) avec les items N°3 (Vis – x2), N°4 (Rodelle – x2) and N°5 (Écrou – x2).

### Português:

- Aplicar o item N°9 (Carenagem Direita – x1) com os itens N°3 (Parafuso – x2), N°4 (Anilha – x2) e N°5 (Casquilho Alumínio – x2).



### English:

- Mount items N°1 (Screw – x2), N°4 (Washer – x1) and N°5 (Nut Nylock – x1) according to the photo.

### Français:

- Montez les items N°1 (Vis – x2), N°4 (Rondelle – x1) et N°5 (Écrou – x1) conformément à la photo.

### Português:

- Montar os itens N°1 (Parafuso – x1, N°4 (Anilha – x1) e N°5 (Porca Freada – x1) conforme a foto.

## ALUMINUM TRAIL CRASH BAR



### English:

- Torque all screws to the correct value, starting with the union.

### Français:

- Torque toutes les vis avec le bonne valeur, en commençant par le raccord.

### Português:

- Apertar todos os parafusos com o valor correto de torque, iniciando pela união.