



ALUMINUM TRAIL CRASH BAR

Ref.: 2AS1970105



Assembly Booklet / Paper collection
Livret de montage / Collecte de papier



Mini Zip Bag / Plastic collection
Mini sac zip / Collecte de plastique



Box / Paper collection
Boîte / Collecte de papier



Carton Separator / Paper collection
Séparateur de cartons / Collecte de papier



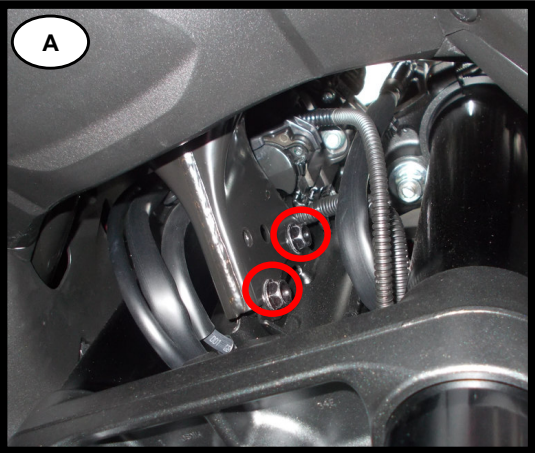
Card Header / Paper collection
Carte d'en-tête / Collecte de papier



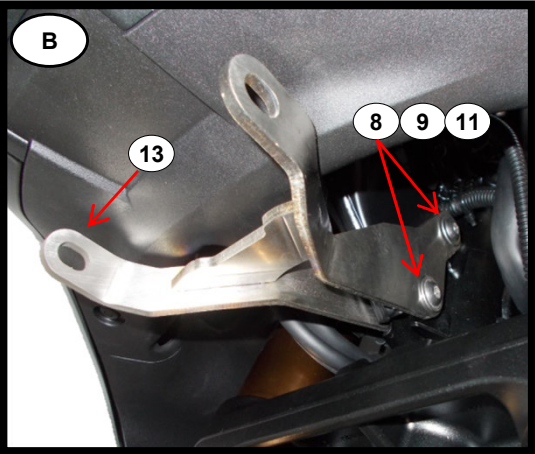
Plastic Bag Cover / Plastic collection
Couverte de sac en plastique / Collecte de plastique



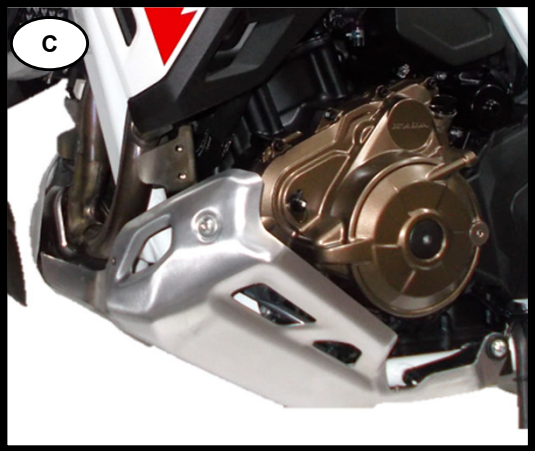
ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



- English:**
- Remove OEM screw (2X) marked in the photo.
- Français:**
- Retirer vis OEM (x2) marquée sur la photo.
- Português:**
- Remover parafuso OEM (2x) marcado na foto.

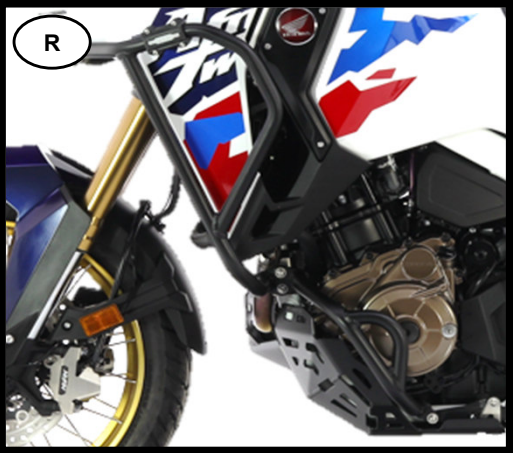


- English:**
- Mount item N°13 (Stainless Steel Clamp – x1) with items N°8 (Screw – x2), N°9 (Washer – x2) and N°11 (Nut Nylock – x2).
- Français:**
- Monter l'item N°13 (Fixation Inox) avec les items N°8 (Vis – x2), N°9 (Rondelle – x2) et N°11 (Écrou Freine – x2).
- Português:**
- Montar item N°13 (Fixação Inox) com os itens N°8 (Parafuso – x2), N°9 (Anilha – x2) e N°11 (Porca Freada – x2).



- English:**
- Remove OEM protection.
- Français:**
- Retirer protection OEM.
- Português:**
- Remover proteção OEM.

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- English:**
- Torque all screws to the correct value, starting with the union.
- Français:**
- Torque toutes les vis avec la bonne valeur, en commençant par le raccord.
- Português:**
- Apertar todos os parafusos com o valor correto de torque, iniciando pela união.

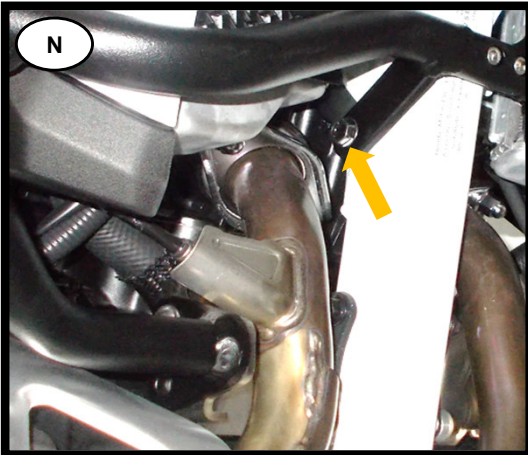




N.m		M4	M5	M6	M8	M10	M12
STEEL	8.8	2.7	5.5	9.7	23.0	47.0	80.0
STAINLESS STEEL	A2	2.6	5.1	8.7	21.2	42.0	73.0

19	Carenagem Inferior Esquerda / Lower Left Crash Bar	L59A	1
18	Carenagem Superior Esquerda / Upper Left Crash Bar	L105	1
17	Carenagem Inferior Direita / Lower Right Crash Bar	R63	1
16	Carenagem Superior Direita / Upper Right Crash Bar	R105	1
15	Fixação Inox / Stainless Steel Clamp	R59	1
14	Fixação Inox / Stainless Steel Clamp	L59	1
13	Fixação Inox / Stainless Steel Clamp	C59	1
12	Casquilho Alumínio / Aluminum Bushing	Ø20xØ9x7mm	1
11	Porca Freada / Nut Nylock	M8 - DIN 985	5
10	Anilha / Washer	M10 - DIN 125	1
9	Anilha / Washer	M8 - DIN 125	6
8	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x35 - ISO 7380	3
7	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x25 - ISO 7380	3
6	Paraf. Cabeça Redonda Sext. Int. c. FA / Screw Round Head With Washer False	M8x20 - ISO 7380	2
5	Paraf. Sext. Ext. c. FA / Hex Screw With Washer False	M8x45 - DIN 6921	1
4	Paraf. Sext. Ext. c. FA / Hex Screw With Washer False	M8x30 - DIN 6921	1
3	Paraf. Sext. Ext. c. Rosca Parcial / Hex Head Screw With Partial Thread	M10x1,5x110 - DIN 931	1
2	Paraf. Sext. Ext. c. Rosca Parcial / Hex Head Screw With Partial Thread	M8x110 - DIN 931	1
1	Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw	M6x16 - DIN 912	4
ITEM Nº: COMPONENTE (COMPONENT):		DESCRIÇÃO (DESCRIPTION):	QUANT.:

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English:

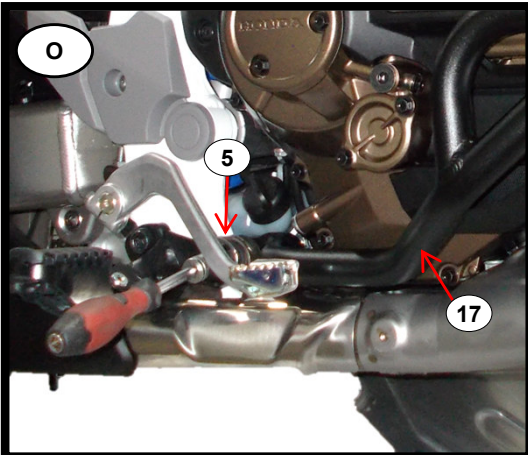
- Apply OEM screw (x1) previously removed.

Français:

- Appliquer le vis OEM (x1) précédemment retirée.

Português:

- Aplicar parafuso OEM (x1) removido anteriormente.



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English:

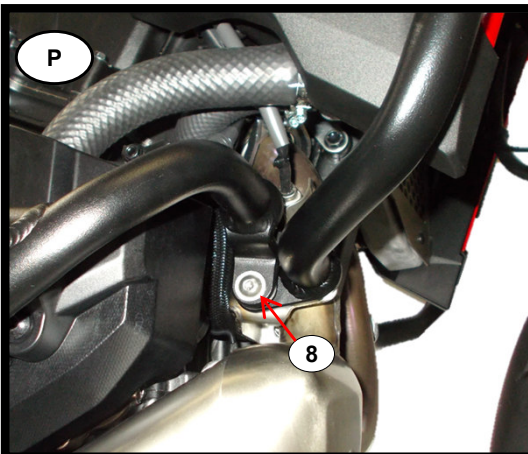
- Apply item N°17 (Lower Right Crash bar – x1) with item N°5 (Screw – x1). **Attention keep OEM washer.**

Français:

- Appliquer l'item N°17 (Haut à Gauche Crash Bar – x1) avec l'item N°5 (Vis – x1). **Attention garder rondelle OEM.**

Português:

- Aplicar o item N°17 (Carenagem Inferior Direita – x1) com o item N°5 (Parafuso – x1). **Atenção manter a anilha OEM.**



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English:

- Mount item N°8 (Screw – x1) according to the photo.

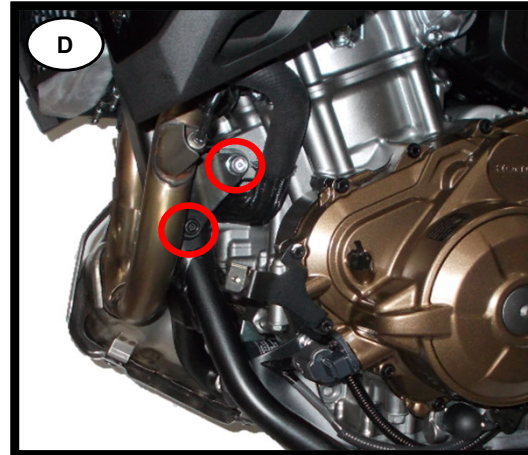
Français:

- Montez l'item N°8 (Vis – x1) conformément à la photo.

Português:

- Montar o item N°8 (Parafuso – x1) conforme a foto.

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D

English:

- Remove OEM screws (x2) marked in the photo.

Please note that the OEM bushings do not fall.

Français:

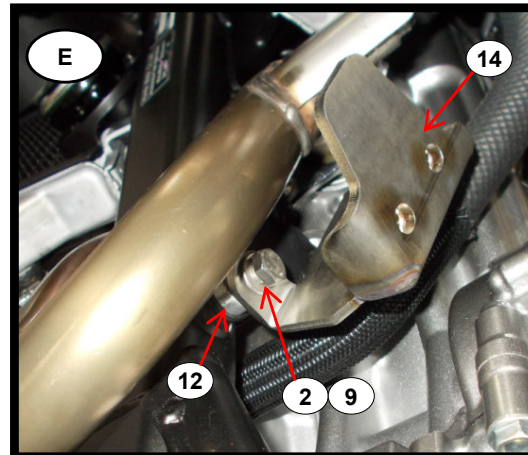
- Retirer vis OEM (x2) marquées sur la photo.

Veillez noter que les bagues OEM ne tombent pas.

Português:

- Remover parafusos OEM (x2) marcados na foto.

Atenção para os casquilhos OEM não caírem.



E

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English:

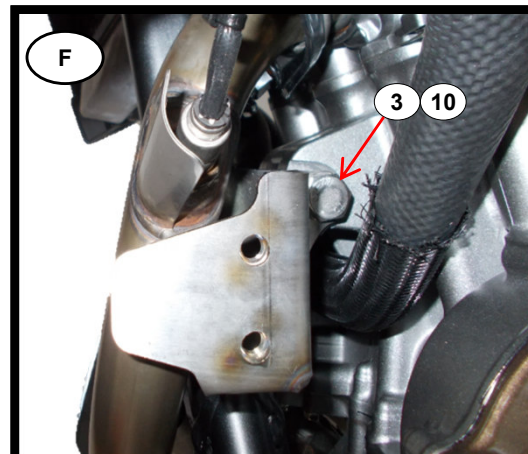
- Apply item N°14 (Stainless Steel Clamp – x1) with items N°12 (Bushing x1), N°2 (Screw – x1) and N°9 (Washer – x1).

Français:

- Appliquer l'item N°14 (Fixation Inox – x1) avec les items N°12 (Douille – x1), N°2 (Vis – x1) et N°9 (Rondelle – x1).

Português:

- Aplicar o item N°14 (Fixação Inox – x1) com os itens N°12 (Casquilho – x1), N°2 (Parafuso – x1) e N°9 (Anilha – x1).



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English:

- Apply items N°3 (Screw – x1) and N°10 (Washer – x1).

Français:

- Appliquer les items N°3 (Vis – x1) et N°10 (Rondelle – x1).

Português:

- Aplicar os itens N°3 (Parafuso – x1) e N°10 (Anilha – x1).