



**ALUMINUM TRAIL CRASH BAR**  
Ref.: 2AS1970073



## ASSEMBLY INSTRUCTION / INSTRUÇÃO DE MONTAGEM



### English:

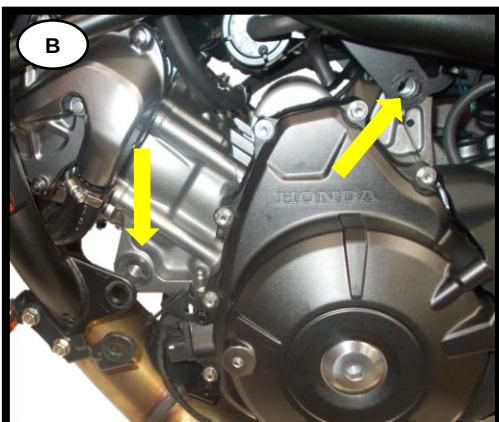
- Remove engine original plastics protections.

### Français:

- Retirer les plastiques d'origine de protection du moteur.

### Português:

- Remover plásticos de origem de proteção do motor.



### English:

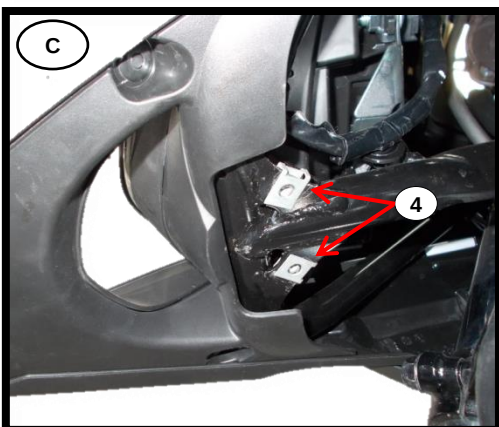
- Remove origin screw marked in the photo. Attention to the original bushings.

### Français:

- Retirez les vis d'origine indiquées sur la photo. Attention aux douilles d'origine.

### Português:

- Remover parafusos de origem marcados na foto. Atenção aos casquilhos de origem.



### English:

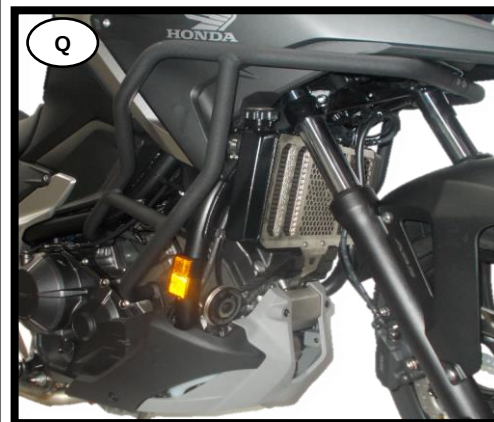
- Apply item N°4 (Clip Inox) on the front part of the moto, under the moto headlight.

### Français:

- Appliquer l'item N°4 (Clip Inox) sur la partie avant de la moto, sur le Phare de la moto.

### Português:

- Aplicar o item N°4 (Mola de Friso) na parte da frente da moto, por baixo do Farol da Moto.



### English:

- Mount origin protection and tight all screws.

### Français:

- Monter la protection d'origine et serrer toutes les vis.

### Português:

- Montar proteção de motor de origem e apertar todos os parafusos.



### English:

- Tight all screws.

### Français:

- Serrer toutes les vis.

### Português:

- Apertar todos os parafusos.



|                                         |                                                             |                                 |                |
|-----------------------------------------|-------------------------------------------------------------|---------------------------------|----------------|
| 7                                       | Carenagem Direita / Right Crash Bar                         | R73                             | 1              |
| 6                                       | Carenagem Esquerda / Left Crash Bar                         | L73                             | 1              |
| 5                                       | Casquilho Alumínio / Aluminum Bushing                       | Ø16xØ10x5mm                     | 2              |
| 4                                       | Mola de Friso Pequena / Small Clip Inox                     | M5                              | 2              |
| 3                                       | Anilha Aba Larga / Large Washer                             | M5 - DIN 9021                   | 2              |
| 2                                       | Paraf. Cabeça Cilíndrica Sext. Int. / Socket Head Cap Screw | M6x16 - DIN 912                 | 2              |
| 1                                       | Paraf. Cabeça Sext. Ext. / Hex Head Screw                   | M5x20 - DIN 933                 | 2              |
| <b>ITEM Nº: COMPONENTE (COMPONENT):</b> |                                                             | <b>DESCRIÇÃO (DESCRIPTION):</b> | <b>QUANT.:</b> |
| <b>ACESSÓRIOS (ACCESSORIES)</b>         |                                                             |                                 |                |



**English:**

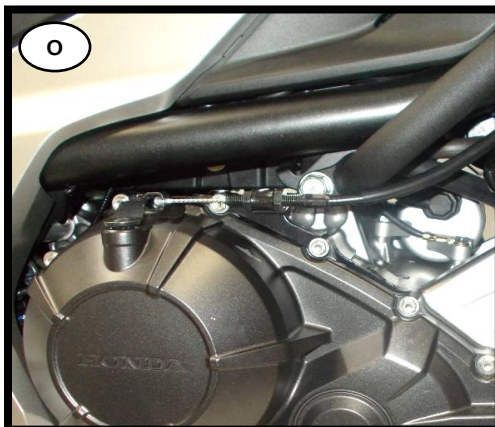
- Tight all screws.

**Français:**

- Serrer toutes les vis.

**Português:**

- Apertar todos os parafusos.



**English:**

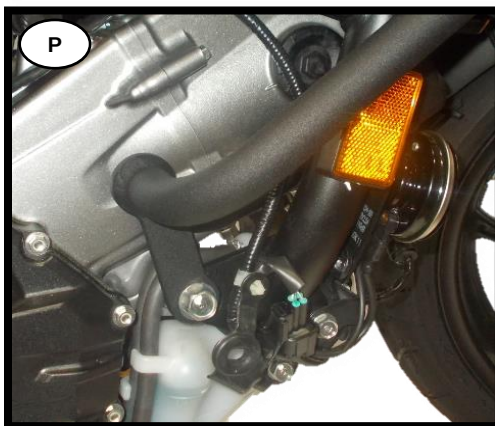
- Apply clutch cable and apply origin screws clutch holder.

**Français:**

- Appliquer câble d'embrayage et appliquer les vis d'origine support de câble d'embrayage.

**Português:**

- Engatar cabo da embraiagem e colocar suporte do cabo da embraiagem com os parafusos de origem.



**English:**

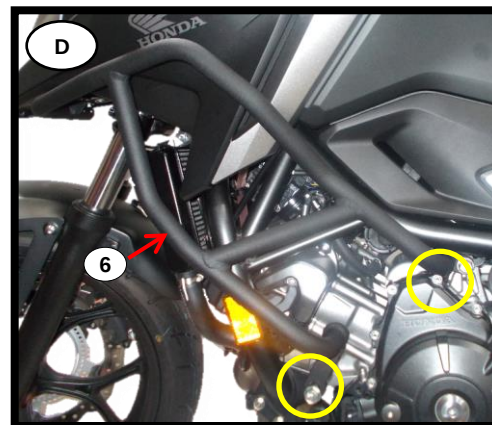
- Tight screw support (marked in the photo).

**Français:**

- Serrer les vis de support (marqué sur la photo).

**Português:**

- Apertar parafusos do suporte (assinalados na foto).



**English:**

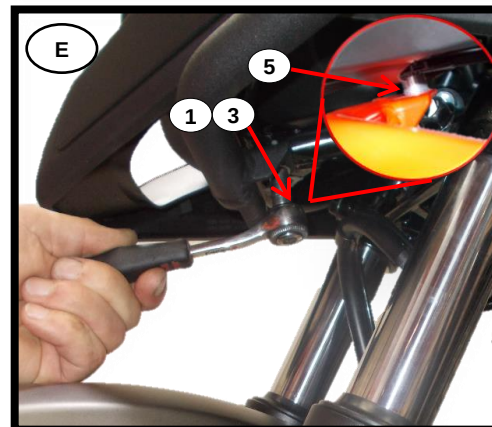
- Apply item N°6 (Left Crash Bar – x1) with original screws and bushings previously withdrawn.

**Français:**

- Appliquer l'item N°6 (Crash Bar Gauche – x1) avec vis et buissons d'origine retiré précédemment.

**Português:**

- Aplicar o item N°6 (Carenagem Esquerda – x1) com os parafusos e casquilhos de origem retirados anteriormente.



**English:**

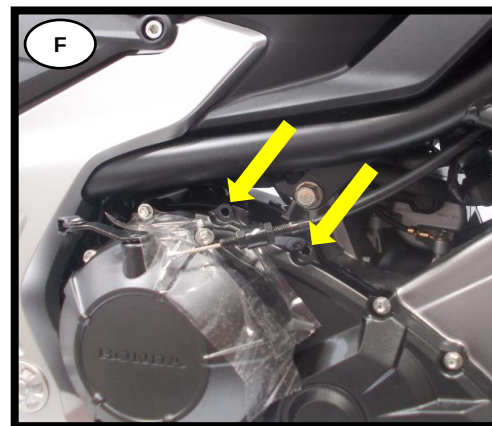
- Mount item N°5 (Aluminum Bushing – x1) (according to the photo) and tight with items N°1 (Screw – x1) and N°3 (Large Washer – x1).

**Français:**

- Montez l'item N°5 (Douille Aluminium – x1) (conformément la photo) et serrer avec les items N°1 (Vis – x1) et N°3 (Grande Rondelle – x1).

**Português:**

- Montar o item N°5 (Casquilho Alumínio – x1) (de acordo com a foto) e apertar com os itens N°1 (Parafuso – x1) e N°3 (Anilha Aba Larga – x1).



**English:**

- Remove screws from the clutch cable holder according to the photo and remove clutch cable.

**Attention:** Protect bike with tape not to scratch.

**Français:**

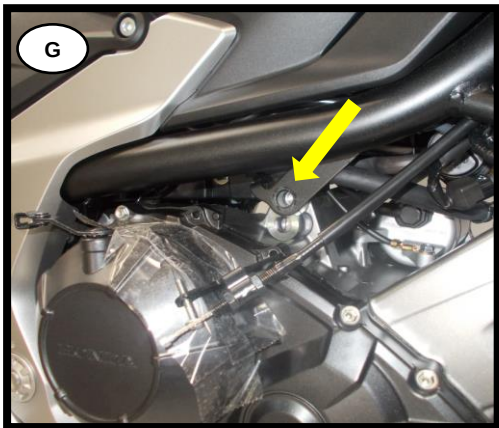
- Retirer les vis de support de câble d'embrayage conformément à la photo et retirer câble d'embrayage.

**Attention:** Protégez la moto avec du ruban adhésif pour ne pas le rayer.

**Português:**

- Retirar os parafusos do suporte do cabo da embraiagem conforme a foto e desengatar cabo da embraiagem.

**Atenção:** Proteger a moto com fita cola para não riscar.



**English:**

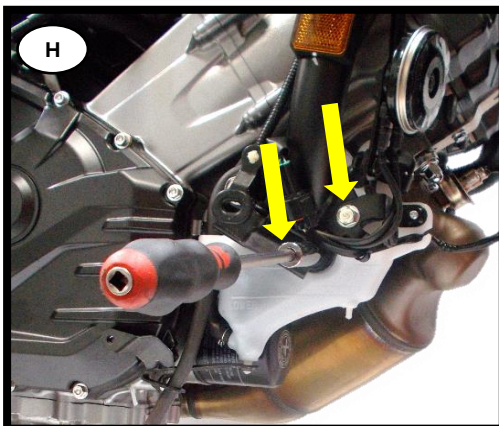
- Remove origin screw (attention to original bushing) according to the photo.

**Français:**

- Retirer le vis d'origine (attention aux douilles d'origine).

**Português:**

- Retirar parafuso de origem (Atenção aos casquilhos de origem).



**English:**

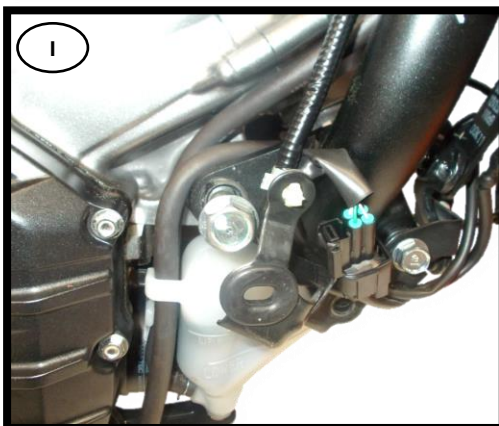
- Unscrew support screws (marked in the photo).

**Français:**

- Dévisser les vis de support (marqué sur la photo).

**Português:**

- Desapertar parafusos (assinalados na foto).



**English:**

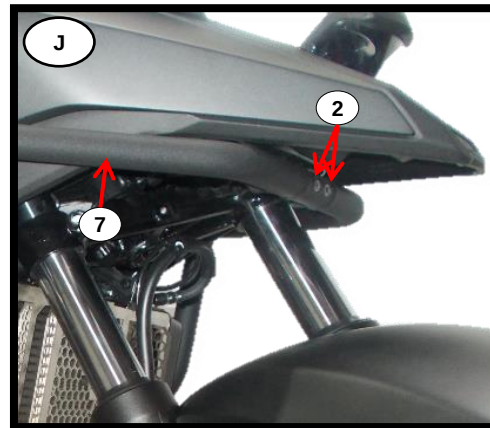
- Remove origin screw (attention original bushing) according to the photo.

**Français:**

- Retirer le vis d'origine (attention aux douilles d'origine).

**Português:**

- Retirar parafuso de origem (Atenção aos casquilhos de origem).



**English:**

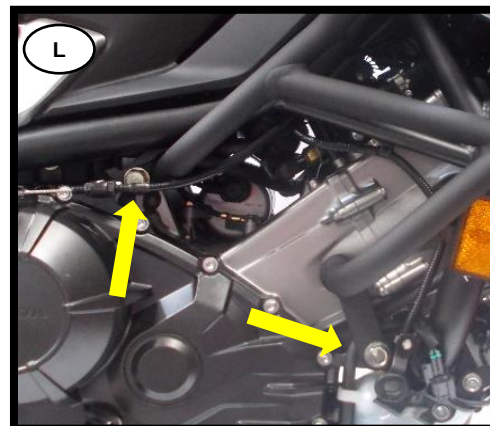
- Apply item N°7 (Right Crash Bar – x1) with item N°2 (Screw – x2) according to the photo.

**Français:**

- Appliquer l'item N°7 (Crash Bar Droit – x1) avec l'item N°2 (Vis – x2) conformément la photo.

**Português:**

- Aplicar o item N°7 (Carenagem Direita – x1) com o item N°2 (Parafuso – x2) conforme a foto.



**English:**

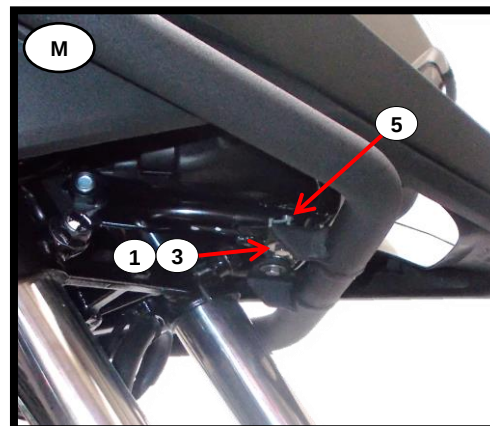
- Apply original screws and bushings previously withdrawn according to the photo.

**Français:**

- Appliquer vis et buissons d'origine retiré précédemment conformément la photo.

**Português:**

- Aplicar com os parafusos e casquilhos de origem retirados anteriormente conforme a foto.



**English:**

- Mount item N°5 (Aluminum Bushing – x1) (according to the photo) and tight with items N°1 (Screw- x1) and N°3 (Large Washer – x1).

**Français:**

- Montez l'item N°5 (Douille Aluminium – x1) (conformément la photo) and serrer avec les items N°1 (Vis – x1) et N°3 (Grande Rondelle – x1).

**Português:**

- Montar o item N°5 (Casquilho Alumínio – x1) (de acordo com a foto) e apertar com os itens N°1 (Parafuso – x1) e N°3 (Anilha Aba Larga – x1).